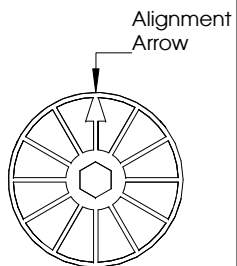
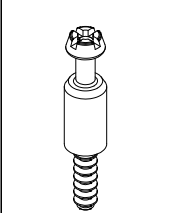


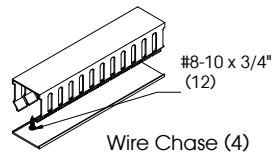
1. Attach the desk legs: Place the desk face down on a non-abrasive surface. Use (12) #14 black screws to screw into pre-drilled 5mm holes.
2. Attach the wire chase to the underside of the desk where desired using the #8-10x3/4" Screws (12). There are no pre-drilled holes, but the screws are self tapping.
3. Attach the Equipment Rack. Insert 8 Connecting Bolts into the pre-drilled holes on either the left or right side of the desk top bottom (See diagram below) using a #3 phillips or blade screwdriver. Place the sides over the Connecting Bolts and tighten the Cams.
4. Attach the Rack Bottom. Insert the 8 Connecting Bolts into the pre-drilled holes on the Rack Bottom. (Cable Grommet to the Rear) Place the Rack Bottom over the Rack Sides and tighten the Cams. Insert Cover Caps.
5. Attach the Corner Brackets using the #8-10 x 3/4" screws.
6. Stand the desk upright. Screw in the Connecting Bolts to the desk top and underside of the monitor bridge using a #3 phillips head or flat blade screw driver.
7. Attach the risers to the desk top. Be sure the alignment "arrow" molded into the cam is pointing to the adjacent edge with a hole. Place risers over the connecting bolts. Using a 6mm allen wrench, tighten the cams.
8. Place the monitor bridge on the risers. Tighten the cams, again using the 6mm allen wrench. Attach Cover Caps if desired.
9. Attach the Leg Wire Chase to the leg. Remove adhesive strips and place where desired.



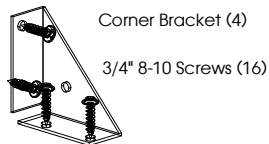
Cam



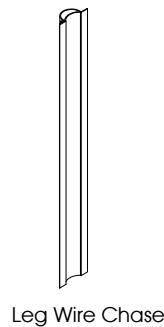
Connecting Bolt



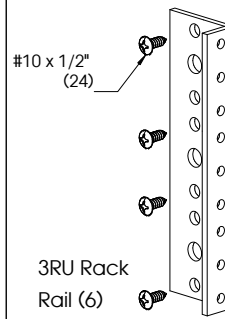
Wire Chase (4)



Corner Bracket (4)  
3/4" 8-10 Screws (16)

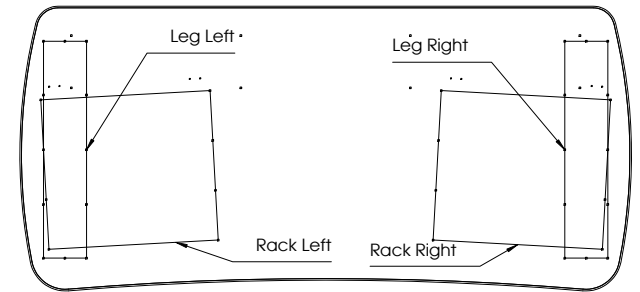


Leg Wire Chase



#10 x 1/2" (24)

3RU Rack Rail (6)



Rack and Leg Locations

# 83 Max Rack

## Assembly Instructions



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 F503-266-7661  
 421 NE 3rd Ave  
 Canby, OR 97013

Date	2014	Rev.	
Scale	NTS	Sheet	1 of 1
Drawn by			
Approved			Date