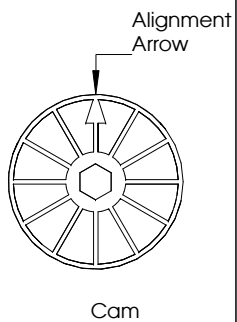
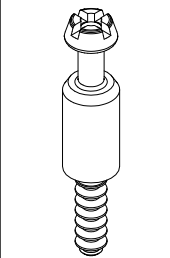


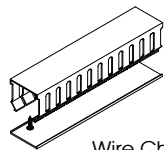
1. Attach the 2 desk legs : Place the desk face down on a non-abrasive surface. Use (12) #14 black screws to screw into pre-drilled 5mm holes.
Note: There are 2 sets of mounting holes (see illustration below). The outer position is the normal placement. The inner sets are used with a Drawer Bank or Equipment Rack.
2. Attach the wire chase to the underside of the desk where desired using the #8-10X3/4" Screws (12). There are no pre-drilled holes, but the screws are self tapping.
3. Stand the desk up on its legs. Attach the Connecting Bolts to the desk top and underside of the monitor bridge using a #3 phillips head or flat blade screw driver.
5. If using the Rack Rail, attach it to the Risers using the #10 x 1/2" screws. Risers are pre-drilled.
4. Attach the risers to the desk top. Be sure the alignment "arrow" molded into the cam is pointing to the adjacent edge with a hole. Place risers over the connecting bolts. Using a 6mm allen wrench, tighten the cams.
5. Place the monitor bridge on the risers. Tighten the cams, again using the 6mm allen wrench.
7. Attach the Leg Wire Chase to one of the legs. Remove adhesive strips and place where desired.



Cam



Connecting Bolt



Wire Chase (4)



#14X1 (24)



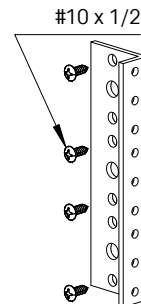
#8-10X3/4 (12)



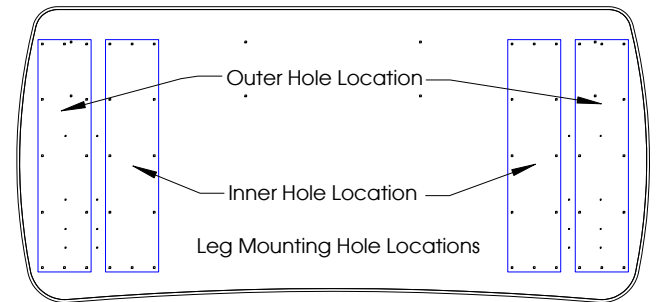
#10X1/2 (24)



Leg Wire Chase



Rack Rail (6)



C72

Assembly Instructions



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Date	2013	Rev.	
Scale	NTS	Sheet	1 of 1
Drawn by			
Approved			Date