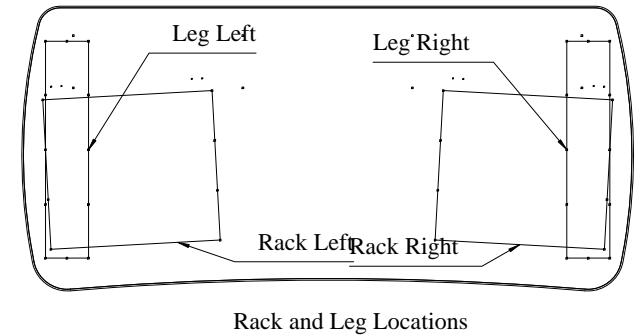
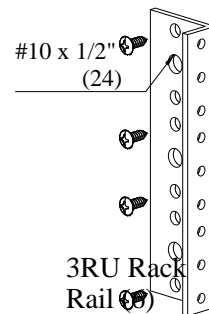
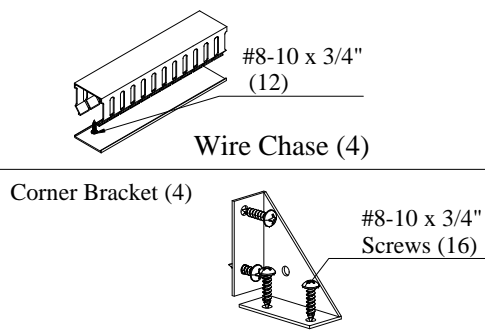
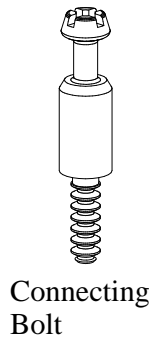
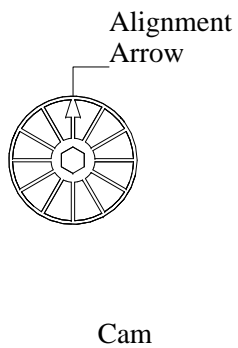


1. Attach the desk leg: Place the desk face down on a non-abrasive surface. Use (12) #14 black screws to screw into pre-drilled 5mm holes.
2. Attach the Equipment Rack. Insert 8 Connecting Bolts into the pre-drilled holes on either the left or right side of the desk top bottom (See diagram below) using a #3 phillips or blade screwdriver . Place the sides over the Connecting Bolts and tighten the Cams.
3. Attach the Rack Bottom. Insert the 8 Connecting Bolts into the pre-drilled holes on the Rack Bottom. (Cable Grommet to the Rear) Place the Rack Bottom over the Rack Sides and tighten the Cams. Insert Cover Caps.
4. Attach the Corner Brackets using the #8-10 x 3/4" screws.
5. Attach the wire chase to the underside of the desk where desired using the #8-10X3/4" Screws (12). There are no pre-drilled holes, but the screws are self tapping.
6. Stand the desk upright. Attach the Connecting Bolts to the desk top and underside of the monitor bridge using a #3 phillips head or flat blade screw driver.
7. If using the Rack Rail, attach it to the Risers using the #10 x 1/2" screws. Risers are pre-drilled. Note that the Risers marked "DIVISION" have Rack Rail mounting holes drilled on both sides of the Riser. Holes go to the front.
8. Attach the risers to the desk top. Be sure the alignment "arrow" molded into the cam is pointing to the adjacent edge with a hole. Place risers over the connecting bolts. Using a 6mm allen wrench, tighten the cams.
9. Place the monitor bridge on the risers. Tighten the cams, again using the 6mm allen wrench. Attach Cover Caps if desired.



72 Max Rack

Assembly Instructions



martinandziegler.com
P503-266-7660
F503-266-7661
421 NE 3rd Ave
Canby, OR 97013

Date	2013	Rev.	
Scale	NTS	Sheet	1 of 1
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