

# CR89 Assembly Instructions

1. Place the Desk Top finish side down on a soft non-scratching surface.

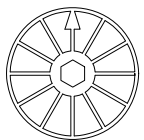
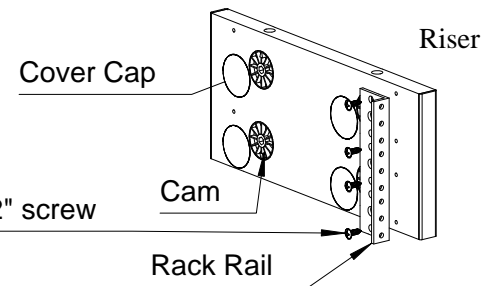
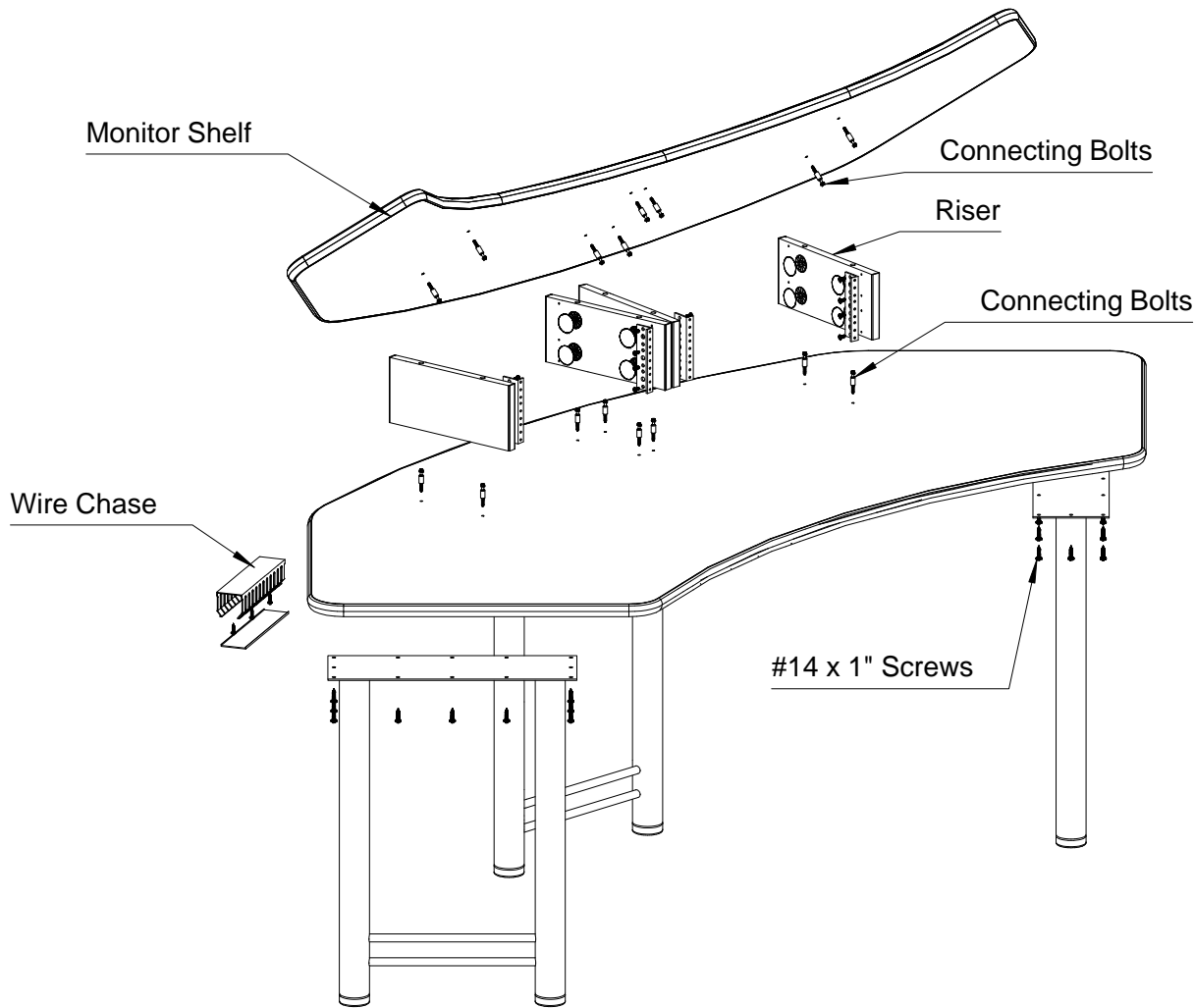
2. Attach the legs using the #14 x 1" screws. Attach the Wire Chase where desired using the #10-12 x 3/4" Screws. There are no pre-drilled holes, but the screws are self tapping.

3. Place the desk upright. Insert the Connecting Bolts into the pre-drilled holes using a #3 phillips or flat blade screwdriver.

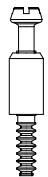
4. Place the Risers over the Connecting Bolts and tighten using the 6mm wrench. Note: Be sure the arrow stamped into the Cam is facing toward the hole in the top of the riser's edge.

5. Insert the Connecting Bolts into the pre-drilled holes on the bottom of the Monitor Shelf.

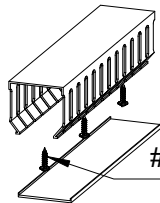
6. Place the Monitor Shelf onto the Risers, inserting the Connecting Bolts into the holes on the Risers. Tighten the cams.



Cam



Connecting Bolt



Wire Chase

#8-10 x 3/4" screws

#10 x 1/2" screw

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Date	5/2/2017	Rev.	
Scale	NTS	Sheet	1 of 1
Drawn by	A. Martin		
Approved		Date	